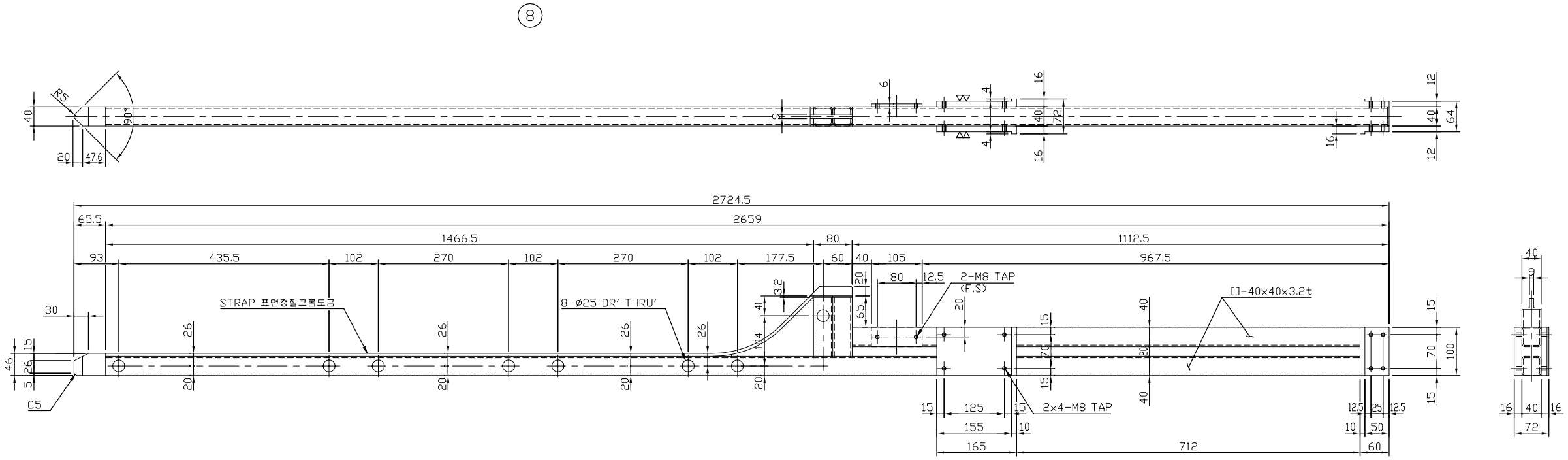
UNNOTICED WELD	UNNOTICED CHAMFER	GENERAL DIMENSION ALLOWABLE	MACHINE AREA	SECTION	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 315	315 ~ 1000	1000 ~ 2000
a=t/2-1-2 mm	C = 0.3-1.2 R = 0.3-1.2			CLASS	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

ROUGHNESS									
Ra		25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
Rmax		100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
FINISH	~	▽		▽▽		▽▽▽		▽▽▽▽	

NO.	DESCRIPTION	MAT'(KS)	QUANTITY UNIT	QUANTITY TOTAL	WEIGHT(kg) PERUNIT	WEIGHT(kg) TOTAL	REMARK'S
8	BAYONET CHUTE	SS275		1			STRAP 표면경질크롬도금



NO.	DESCRIPTION	MAT'(KS)	UNIT QUANTITY	TOTAL QUANTITY	PERUNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARK'S
	SIGNODE SIGNODE KOREA						SCALE 1/5 PROJECTION
							SIZE A1 DIMENSION mm
TITLE	POHANG PLANT / CAPL FACILITY	ITEM NO. STEEL STRAPPING MACHINE (M410EN-CH3) BAYONET DETAIL 2					SIGNODE EQUIPMENT

POSCO	DRAWN	CHECKED	REVIEWED	APPROVED	SIGNODE	DRAWN	CHECKED	REVIEWED	APPROVED
SIGNATURE						K.Y.C	K.Y.C	P.W.P	P.W.P
DATE						2021.11.15	2022.01.20	2022.02.10	2022.03.20

SIGNODE DWG. NO. 210904-M-04-0008

NO.	DATE	REVISIONS & DESCRIPTION	Drawn	Checked	Reviewed	Approved
0	-	-	-			

A1(841x594)