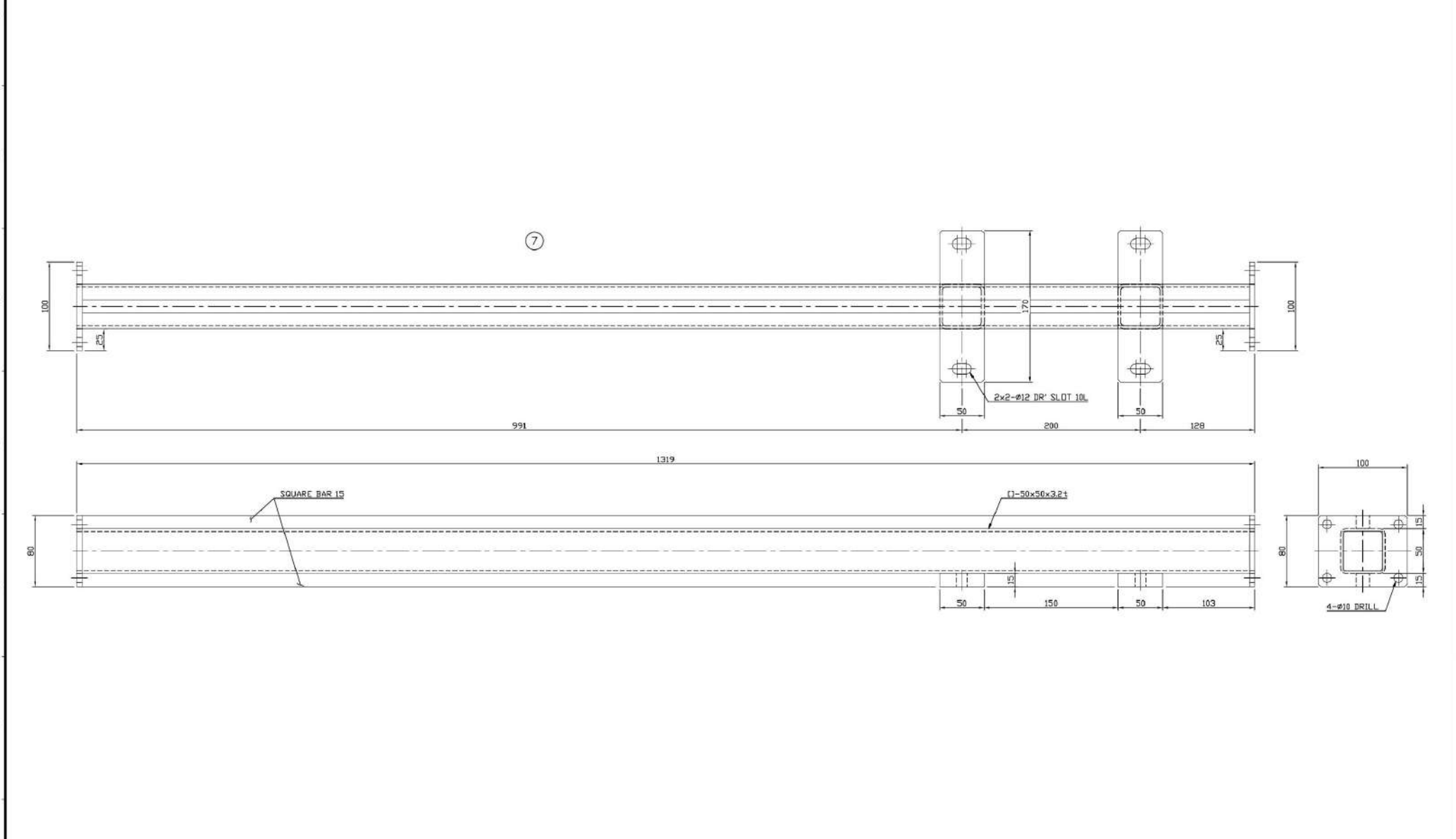


| | | | | | | | | | |
|----------------|----------------------------|--------------------|---------|--------------|-----|---------|------|-----------------|------------------|
| UNNOTCHED VELD | UNNOTCHED CHAMFER | GENERAL DIMENSIONS | | MACHINE AREA | | SECTION | | ROUGHNESS | |
| 0.1/0.1-1.2 mm | C = 0.3-1.2 R = 0.3-1.2 | MINIMUM | MAXIMUM | CLASS | NO. | CLASS | NO. | Ra | Rmax |
| | | 0.05 | 0.1 | 05 | 6 | 30 | 100 | 12.5 | 12.5 |
| | | 0.1 | 0.2 | 10 | 10 | 100 | 200 | 6.3 | 3.2 |
| | | 0.2 | 0.3 | 15 | 15 | 100 | 300 | 3.2 | 1.6 |
| | | 0.3 | 0.4 | 20 | 20 | 100 | 400 | 1.6 | 0.8 |
| | | 0.4 | 0.5 | 25 | 25 | 100 | 500 | 0.8 | 0.4 |
| | | 0.5 | 0.6 | 30 | 30 | 100 | 600 | 0.4 | 0.2 |
| | | 0.6 | 0.7 | 35 | 35 | 100 | 700 | 0.2 | 0.1 |
| | | 0.7 | 0.8 | 40 | 40 | 100 | 800 | 0.1 | 0.05 |
| | | 0.8 | 0.9 | 45 | 45 | 100 | 900 | 0.05 | 0.025 |
| | | 0.9 | 1.0 | 50 | 50 | 100 | 1000 | 0.025 | 0.0125 |
| | | 1.0 | 1.1 | 55 | 55 | 100 | 1100 | 0.0125 | 0.00625 |
| | | 1.1 | 1.2 | 60 | 60 | 100 | 1200 | 0.00625 | 0.003125 |
| | | 1.2 | 1.3 | 65 | 65 | 100 | 1300 | 0.003125 | 0.0015625 |
| | | 1.3 | 1.4 | 70 | 70 | 100 | 1400 | 0.0015625 | 0.00078125 |
| | | 1.4 | 1.5 | 75 | 75 | 100 | 1500 | 0.00078125 | 0.000390625 |
| | | 1.5 | 1.6 | 80 | 80 | 100 | 1600 | 0.000390625 | 0.0001953125 |
| | | 1.6 | 1.7 | 85 | 85 | 100 | 1700 | 0.0001953125 | 0.00009765625 |
| | | 1.7 | 1.8 | 90 | 90 | 100 | 1800 | 0.00009765625 | 0.000048828125 |
| | | 1.8 | 1.9 | 95 | 95 | 100 | 1900 | 0.000048828125 | 0.0000244140625 |
| | | 1.9 | 2.0 | 100 | 100 | 100 | 2000 | 0.0000244140625 | 0.00001220703125 |

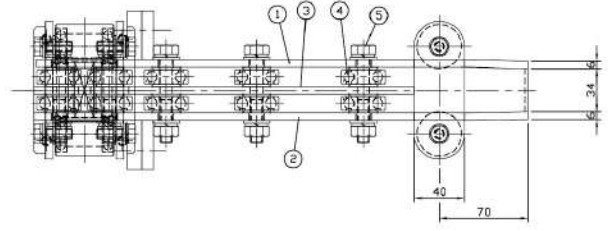
| NO. | DESCRIPTION | MAT.(KS) | QUANTITY | | WEIGHT | | REMARK'S |
|-----|-------------|----------|----------|-------|----------|-------|----------|
| | | | UNIT | TOTAL | PER UNIT | TOTAL | |
| 7 | GUIDE TUBE | SS400 | 1 | | | | |



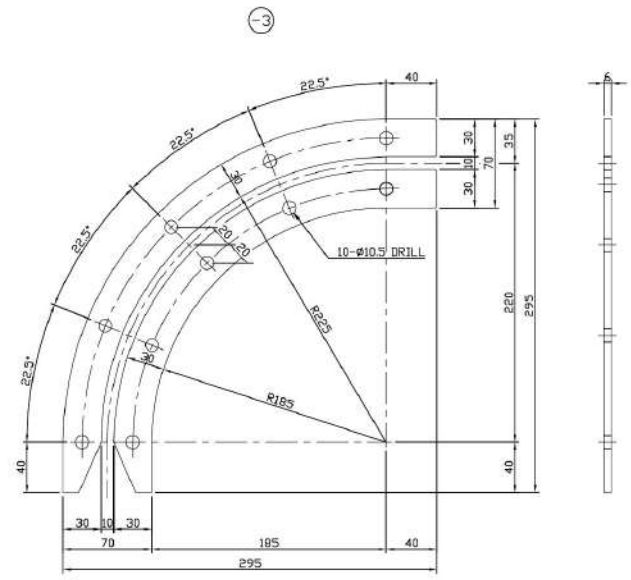
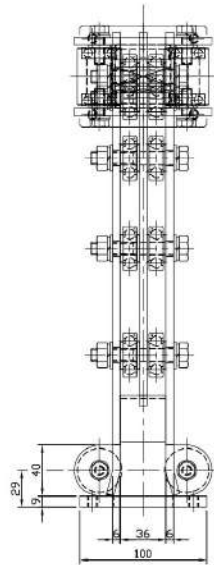
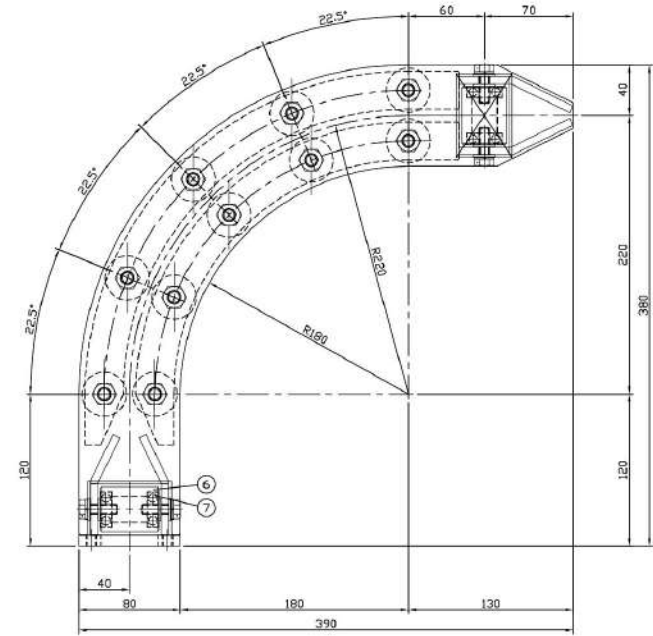
| | | | | | | | | | |
|--------------|-------------|----------|------|-------------------------|----------|------------|---------|----------|----------|
| NO. | DESCRIPTION | MAT.(KS) | UNIT | TOTAL | PER UNIT | WEIGHT | TOTAL | REMARK'S | |
| posco | | | | | | | | | |
| TITLE | | ITEM NO. | | SCALE | | PROJECTION | | | |
| DRAWN | | CHECKED | | REVIEWED | | APPROVED | | | |
| DATE | | DATE | | DATE | | DATE | | | |
| NO. | | DATE | | REVISIONS & DESCRIPTION | | Drawn | Checked | Released | Approved |
| DATE | | DATE | | DATE | | DATE | | | |

| | | | |
|-------------------|-------------------|---------------|-----------------|
| UNNOTICED VELD | UNNOTICED CHAMFER | ROUGHNESS | |
| | | Ra | Rz |
| C = 0.3-1.2 | K = 0.3-1.2 | 100 | 12.50 |
| GENERAL DIMENSION | GENERAL DIMENSION | 250 | 6.35 |
| ALL DIMENSIONS | ALL DIMENSIONS | 320 | 8.05 |
| ALWAYS | ALWAYS | 400 | 10.16 |
| SECTION | CLASS | 500 | 12.70 |
| 6 | A02 | 630 | 16.00 |
| 10 | A03 | 800 | 20.32 |
| 15 | A04 | 1000 | 25.40 |
| 20 | A05 | 1250 | 31.75 |
| 25 | A06 | 1600 | 40.64 |
| 30 | A07 | 2000 | 50.80 |
| 35 | A08 | 2500 | 63.50 |
| 40 | A09 | 3150 | 79.25 |
| 45 | A10 | 4000 | 101.60 |
| 50 | A11 | 5000 | 127.00 |
| 55 | A12 | 6300 | 160.00 |
| 60 | A13 | 8000 | 203.20 |
| 65 | A14 | 10000 | 254.00 |
| 70 | A15 | 12500 | 317.50 |
| 75 | A16 | 16000 | 406.40 |
| 80 | A17 | 20000 | 508.00 |
| 85 | A18 | 25000 | 635.00 |
| 90 | A19 | 31500 | 792.50 |
| 95 | A20 | 40000 | 1016.00 |
| 100 | A21 | 50000 | 1270.00 |
| 105 | A22 | 63000 | 1600.00 |
| 110 | A23 | 80000 | 2032.00 |
| 115 | A24 | 100000 | 2540.00 |
| 120 | A25 | 125000 | 3175.00 |
| 125 | A26 | 160000 | 4064.00 |
| 130 | A27 | 200000 | 5080.00 |
| 135 | A28 | 250000 | 6350.00 |
| 140 | A29 | 315000 | 7925.00 |
| 145 | A30 | 400000 | 10160.00 |
| 150 | A31 | 500000 | 12700.00 |
| 155 | A32 | 630000 | 16000.00 |
| 160 | A33 | 800000 | 20320.00 |
| 165 | A34 | 1000000 | 25400.00 |
| 170 | A35 | 1250000 | 31750.00 |
| 175 | A36 | 1600000 | 40640.00 |
| 180 | A37 | 2000000 | 50800.00 |
| 185 | A38 | 2500000 | 63500.00 |
| 190 | A39 | 3150000 | 79250.00 |
| 195 | A40 | 4000000 | 101600.00 |
| 200 | A41 | 5000000 | 127000.00 |
| 205 | A42 | 6300000 | 160000.00 |
| 210 | A43 | 8000000 | 203200.00 |
| 215 | A44 | 10000000 | 254000.00 |
| 220 | A45 | 12500000 | 317500.00 |
| 225 | A46 | 16000000 | 406400.00 |
| 230 | A47 | 20000000 | 508000.00 |
| 235 | A48 | 25000000 | 635000.00 |
| 240 | A49 | 31500000 | 792500.00 |
| 245 | A50 | 40000000 | 1016000.00 |
| 250 | A51 | 50000000 | 1270000.00 |
| 255 | A52 | 63000000 | 1600000.00 |
| 260 | A53 | 80000000 | 2032000.00 |
| 265 | A54 | 100000000 | 2540000.00 |
| 270 | A55 | 125000000 | 3175000.00 |
| 275 | A56 | 160000000 | 4064000.00 |
| 280 | A57 | 200000000 | 5080000.00 |
| 285 | A58 | 250000000 | 6350000.00 |
| 290 | A59 | 315000000 | 7925000.00 |
| 295 | A60 | 400000000 | 10160000.00 |
| 300 | A61 | 500000000 | 12700000.00 |
| 305 | A62 | 630000000 | 16000000.00 |
| 310 | A63 | 800000000 | 20320000.00 |
| 315 | A64 | 1000000000 | 25400000.00 |
| 320 | A65 | 1250000000 | 31750000.00 |
| 325 | A66 | 1600000000 | 40640000.00 |
| 330 | A67 | 2000000000 | 50800000.00 |
| 335 | A68 | 2500000000 | 63500000.00 |
| 340 | A69 | 3150000000 | 79250000.00 |
| 345 | A70 | 4000000000 | 101600000.00 |
| 350 | A71 | 5000000000 | 127000000.00 |
| 355 | A72 | 6300000000 | 160000000.00 |
| 360 | A73 | 8000000000 | 203200000.00 |
| 365 | A74 | 10000000000 | 254000000.00 |
| 370 | A75 | 12500000000 | 317500000.00 |
| 375 | A76 | 16000000000 | 406400000.00 |
| 380 | A77 | 20000000000 | 508000000.00 |
| 385 | A78 | 25000000000 | 635000000.00 |
| 390 | A79 | 31500000000 | 792500000.00 |
| 395 | A80 | 40000000000 | 1016000000.00 |
| 400 | A81 | 50000000000 | 1270000000.00 |
| 405 | A82 | 63000000000 | 1600000000.00 |
| 410 | A83 | 80000000000 | 2032000000.00 |
| 415 | A84 | 100000000000 | 2540000000.00 |
| 420 | A85 | 125000000000 | 3175000000.00 |
| 425 | A86 | 160000000000 | 4064000000.00 |
| 430 | A87 | 200000000000 | 5080000000.00 |
| 435 | A88 | 250000000000 | 6350000000.00 |
| 440 | A89 | 315000000000 | 7925000000.00 |
| 445 | A90 | 400000000000 | 10160000000.00 |
| 450 | A91 | 500000000000 | 12700000000.00 |
| 455 | A92 | 630000000000 | 16000000000.00 |
| 460 | A93 | 800000000000 | 20320000000.00 |
| 465 | A94 | 1000000000000 | 25400000000.00 |
| 470 | A95 | 1250000000000 | 31750000000.00 |
| 475 | A96 | 1600000000000 | 40640000000.00 |
| 480 | A97 | 2000000000000 | 50800000000.00 |
| 485 | A98 | 2500000000000 | 63500000000.00 |
| 490 | A99 | 3150000000000 | 79250000000.00 |
| 495 | A100 | 4000000000000 | 101600000000.00 |

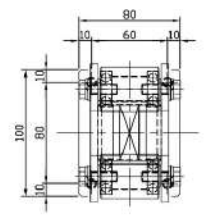
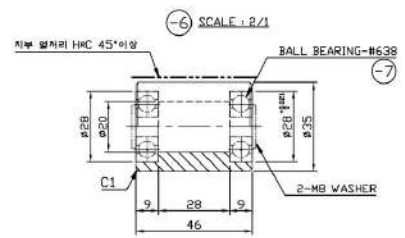
| NO. | DESCRIPTION | MAT.(KS) | QUANTITY | | WEIGHT(kg) | | REMARK'S |
|-----|----------------------|----------|----------|-------|------------|-------|----------|
| | | | UNIT | TOTAL | PER UNIT | TOTAL | |
| 8 | BEARING GUIDE | SS400 | 1 | | | | |
| -1 | GUIDE ROLLER FRAME | SS400 | 1 | | | | |
| -2 | GUIDE ROLLER BRACKET | SS400 | 1 | | | | |
| -3 | GUIDE ROLLER BRACKET | SS400 | 1 | | | | |
| -4 | BALL BEARING, #6300 | PUR | | 20 | | | |
| -5 | BLOT/NUT, M10x70L | PUR | | 10 | | | |
| -6 | GUIDE ROLLER BRACKET | SS400 | 4 | | | | |
| -7 | BALL BEARING, #638 | SM45C | | 8 | | | |



(8)



(-3)



| | | | | | | | |
|--------------------|-------------|---|----------|------------|------------|--------------------|------------|
| NO. | DESCRIPTION | MAT.(KS) | UNIT | TOTAL | PER UNIT | WEIGHT | REMARK'S |
| posco | | | | | | | |
| TITLE | | ITEM NO. | | SCALE | | PROJECT | |
| PUMP | | 31242 2PUM STEEL STRAPPING MACHINE (410A-042-3H-2F) | | 1/2 | | A1 | |
| STRAP GUIDE DETAIL | | POSCO EQUIPMENT | | DWG NO. | | 01P-CC22M068700000 | |
| DRWN | CHECKED | REVIEWED | APPROVED | DATE | DATE | DATE | DATE |
| K.T.W | K.H.H | K.H.H | K.H.H | 2023.03.28 | 2023.03.28 | 2023.03.28 | 2023.03.28 |

| | | | | | | |
|-----|------|-------------------------|-------|---------|----------|----------|
| NO. | DATE | REVISIONS & DESCRIPTION | Drawn | Checked | Released | Approved |
| | | | | | | |